

**Digital Indicating Controller  
Used for By-pass Damper**

**Model No. : UC10**

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## Digital Indicating Controller

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### **INTRODUCTION :**

The Poushali Electronics make Digital Indicating Controller has been designed to measure the value of different parameter of process and display the value.

The Instrument is front panel mounting type and hazard free in operation. It is designed in two no. of basic cards, namely 'Main Card', and 'Display Card'.

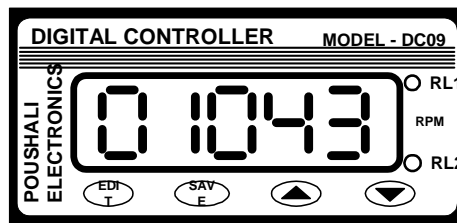
The micro controller based instrument is having 5digit LED Display and four touch keys for programming and control indication along with LED as describe bellow.

### **KEYS:**

- 1) EDIT KEY
- 2) SAVE KEY
- 3) UP KEY
- 4) DOWN KEY

### **LED:**

- 1) Relay:- Relay LEDs will glow when relay will be ON



### **OPERATION:**

There are three modes of operation - "EDIT" or Supervisory Mode, "SET" or Operator Mode and another is "RUN" mode.

#### **EDIT Mode:**

In this mode Controller can be configured and calibration can be done. For that this mode is password protected.

#### **SET Mode:**

In this mode Relay set point can be set.

#### **RUN Mode:**

In this mode Controller shows the process value and takes relay action as per set point. At the time Power On, below Lo-Setpoint the Relay-1 will On for minimum 5 sec and By-Pass Damper will Open and Inlet Damper will Close. When temperature increases and crosses Lo-Setpoint, Relay-2 will On for minimum 5 sec and By-Pass Damper will Close and Inlet Damper will Open.

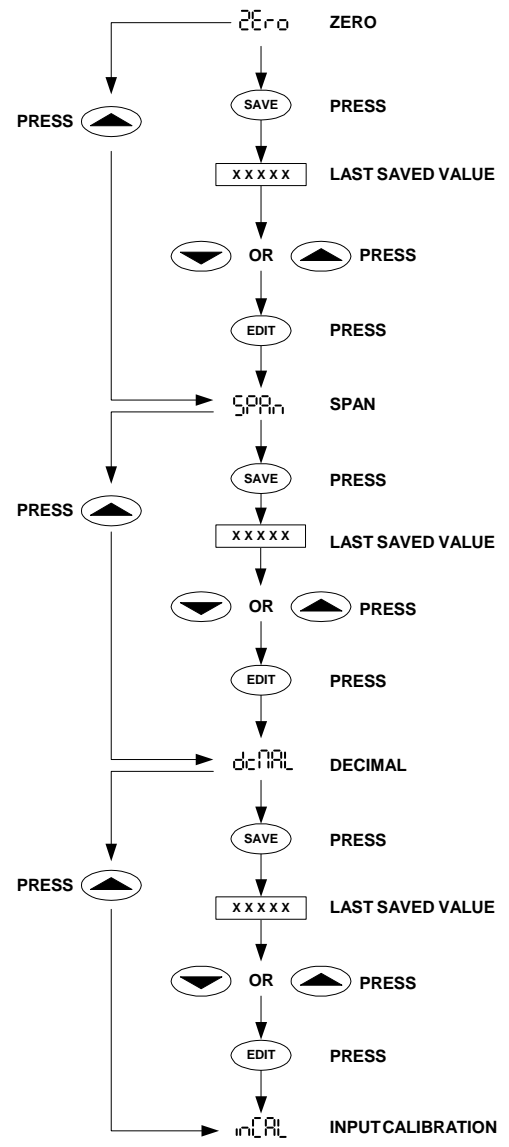
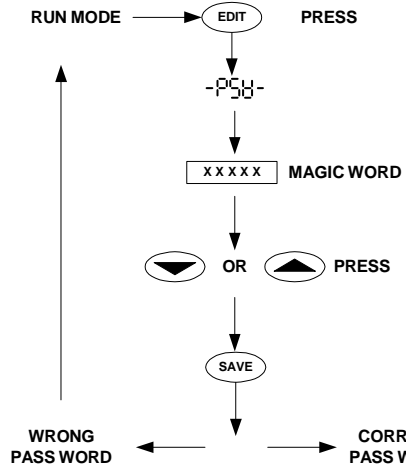
Again when temperature increase and crosses Hi-Setpoint, Relay-1 will On for minimum 5 sec and By-Pass Damper will Open and Inlet Damper will Close.

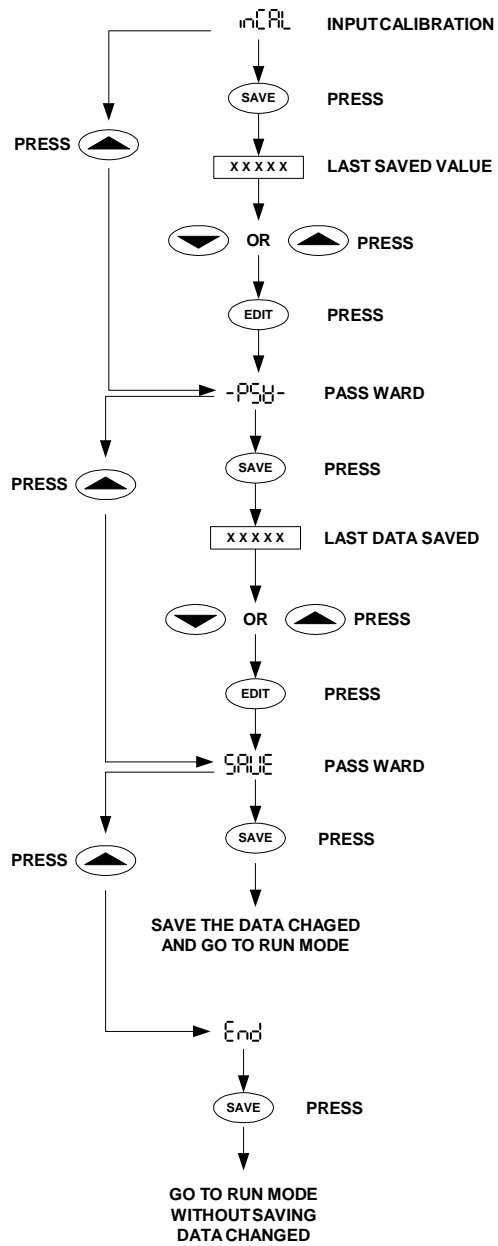
Again when temperature decrease and comes down below Hi-Setpoint, Relay-2 will On for minimum 5 sec and By-Pass Damper will Close and Inlet Damper will Open.

In that The Controller controls the Damper system.

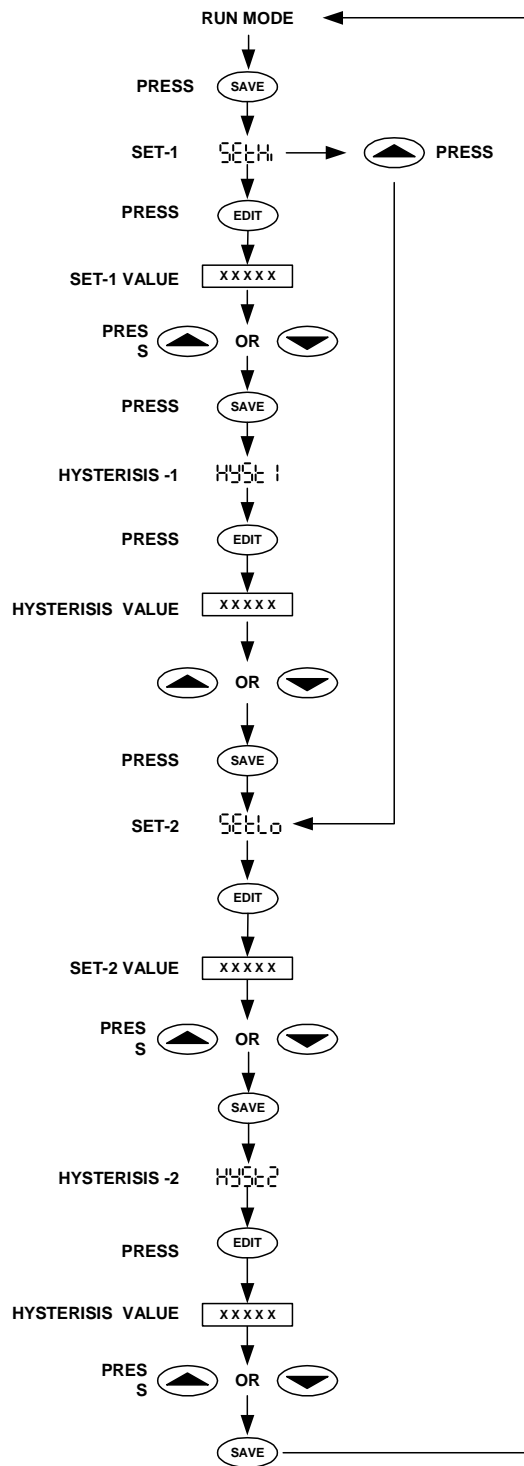
"EDIT" and "SET" modes operation are define bellow.

**CONFIGARATION MODE**





**OPERATOR MODE**



**SAMPLE WIRING DIAGRAM OF DAMPER CONTROLLER  
FOR 230V AC INLET AND BY PASS DAMPER SOLENOID COIL**

